

Sam Glenn INTRODUCTION

I am sure we have all heard speeches about ATTITUDE, but we think this next one will be a little different for you.

Our guest speaker was just named one of the **TOP 100 Best Motivational Speakers Today**. His name is Sam Glenn. Sam is the author of 23 inspirational books....some of which have been best sellers at his mom's garage sales!

At one time, Sam was negative, depressed, homeless and scarcely getting by working odd jobs at night, and sleeping on borrowed floor space or in his car during the day.

Sam's life took a positive turn, when a caring friend gave him what he humbly calls "**A KICK IN THE ATTITUDE!**" (Sam will elaborate on that more in his speech today.)

For the past 20 years, Sam Glenn has been inspiring audiences with the **Simple Truth – Attitude Changes Everything!**

SO....let's give a warm and enthusiastic welcome to SAM GLENN....THE ATTITUDE GUY!