

# Sam Glenn INTRODUCTION

Our guest speaker was recently named one of the **TOP 100 Best Motivational Speakers Today.**

His name is Sam Glenn and he is the author of 23 inspirational books....some of which have been best sellers at his mom's garage sales!

At one time Sam was negative, depressed, homeless and got by working odd jobs at night and sleeping on borrowed floor space or in his car.

Sam's life took a positive turn, when a caring friend gave him what he calls **"A KICK IN THE ATTITUDE!"**

For the past 20 years, Sam has been Inspiring audiences with a very **simple truth....and that is - Attitude Changes Everything!**

We are excited to have Sam with us today, so **would you please give a warm and enthusiastic welcome to SAM GLENN....THE ATTITUDE GUY!**